



US009475454B2

(12) **United States Patent**  
**Betz et al.**

(10) **Patent No.:** **US 9,475,454 B2**  
(45) **Date of Patent:** **Oct. 25, 2016**

(54) **BELT TENSIONER FOR A SAFETY BELT SYSTEM**

**B60R 22/4628** (2013.01); **B60R 2022/3427** (2013.01); **B60R 2022/4642** (2013.01); **B60R 2022/4647** (2013.01)

(71) Applicant: **TRW Automotive GmbH**, Alfdorf (DE)

(58) **Field of Classification Search**

CPC ..... **B60R 22/34**; **B60R 22/3408**  
USPC ..... **242/376**  
See application file for complete search history.

(72) Inventors: **Hans-Peter Betz**, Bobingen (DE);  
**Dominik Seitzer**, Schwaebisch Gmuend (DE); **Karl Ruediger**, Weilheim (DE)

(56) **References Cited**

(73) Assignee: **TRW Automotive GmbH** (DE)

U.S. PATENT DOCUMENTS

(\*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 138 days.

4,119,281 A 10/1978 Paitula et al.  
4,623,104 A \* 11/1986 Mori ..... **B60R 22/34**  
242/376  
4,967,976 A \* 11/1990 Kawai ..... **B60R 22/34**  
242/376  
5,452,863 A \* 9/1995 Hardy, Sr. .... **B60R 22/34**  
242/376  
6,336,606 B1 \* 1/2002 Smithson ..... **B60R 22/34**  
242/376  
6,405,962 B1 \* 6/2002 Hirase ..... **B60R 22/3413**  
242/379.1  
2003/0010858 A1 1/2003 Wier

(21) Appl. No.: **14/352,064**

(22) PCT Filed: **Oct. 22, 2012**

(86) PCT No.: **PCT/EP2012/004412**

§ 371 (c)(1),

(2) Date: **Apr. 16, 2014**

FOREIGN PATENT DOCUMENTS

(87) PCT Pub. No.: **WO2013/060437**

DE 2704084 11/1977  
DE 19901143 5/2000

PCT Pub. Date: **May 2, 2013**

(Continued)

(65) **Prior Publication Data**

US 2015/0291125 A1 Oct. 15, 2015

*Primary Examiner* — Sang Kim

(74) *Attorney, Agent, or Firm* — Tarolli, Sundheim, Covell & Tummino LLP

(30) **Foreign Application Priority Data**

Oct. 27, 2011 (DE) ..... 10 2011 117 052

(57) **ABSTRACT**

(51) **Int. Cl.**

**B60R 22/34** (2006.01)

**B60R 22/195** (2006.01)

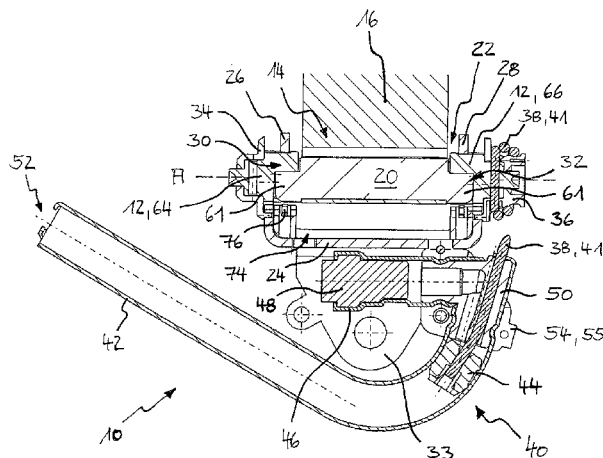
**B60R 22/46** (2006.01)

(52) **U.S. Cl.**

CPC ..... **B60R 22/3408** (2013.01); **B60R 22/1952** (2013.01); **B60R 22/1954** (2013.01); **B60R 22/46** (2013.01); **B60R 22/4619** (2013.01);

The invention relates to a belt tensioner (10) for a seat belt system comprising a belt shaft housing (18), a belt shaft (12) pivoted about an axis (A) in the belt shaft housing (18) as well as a belt shaft inserting element (20) at which one end (14) of the webbing (16) is fixed, wherein the belt shaft (12) includes a recess (22) for receiving the belt shaft inserting element (20) and wherein the belt shaft inserting element (20) is adapted to be introduced substantially radially into the recess (22).

**11 Claims, 8 Drawing Sheets**



(56)

**References Cited**

FOREIGN PATENT DOCUMENTS

DE

20315633

3/2004

DE

10313551

9/2004

EP

1270346

1/2003

EP

1526047

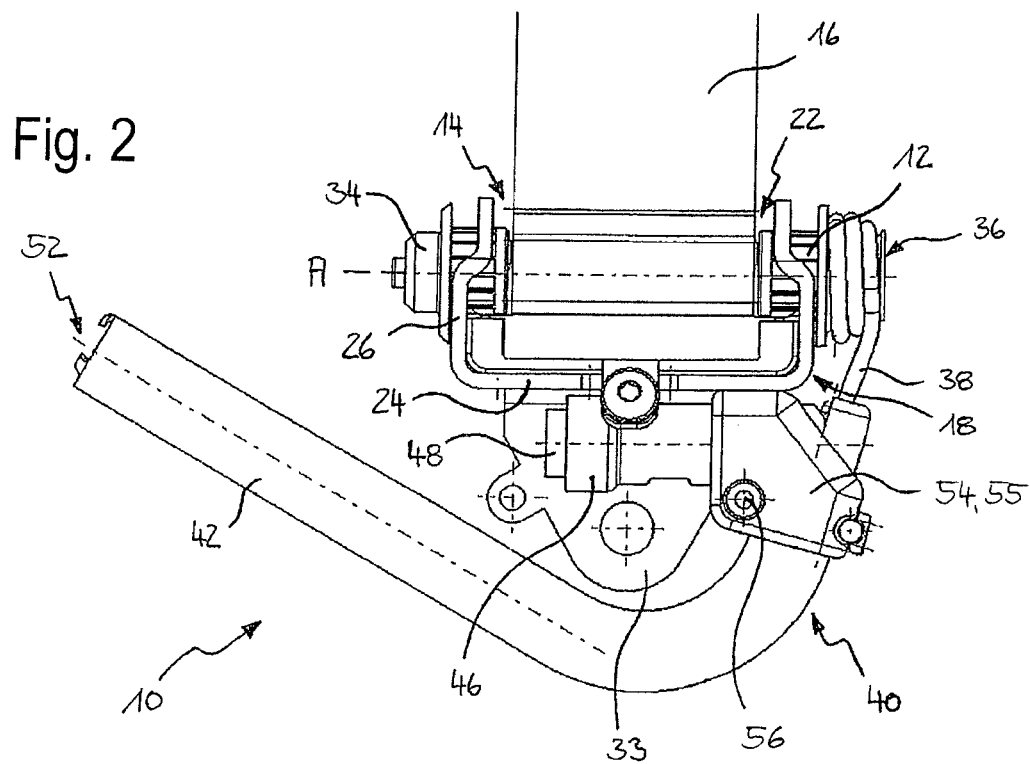
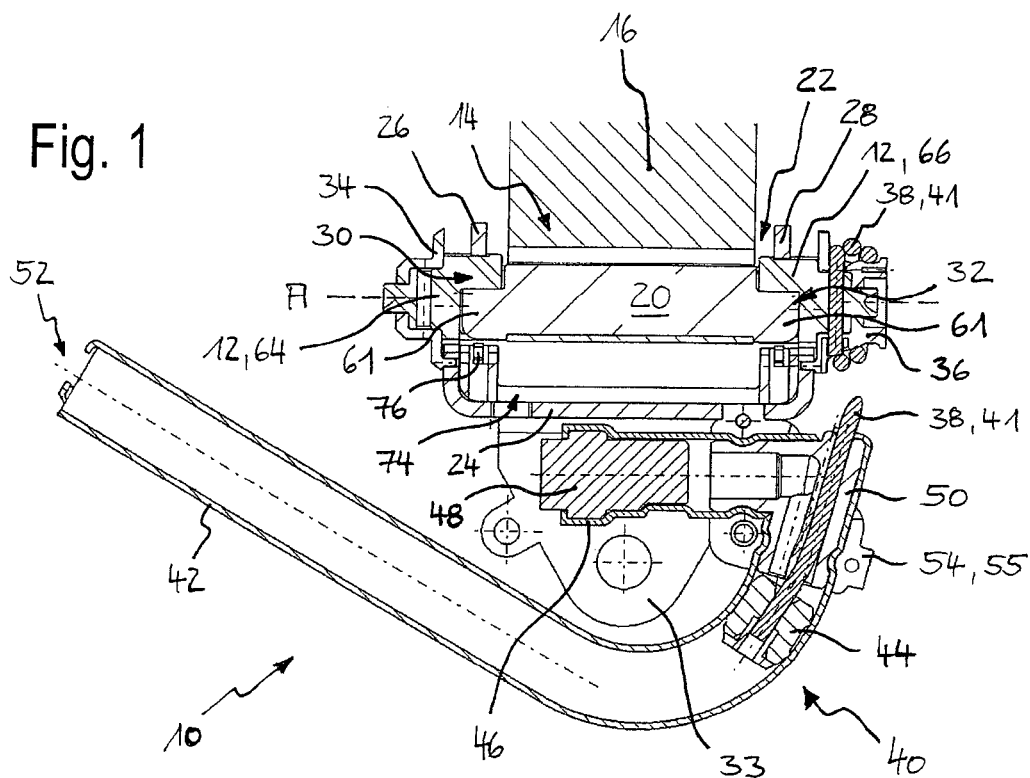
4/2005

WO

99/19176

4/1999

\* cited by examiner



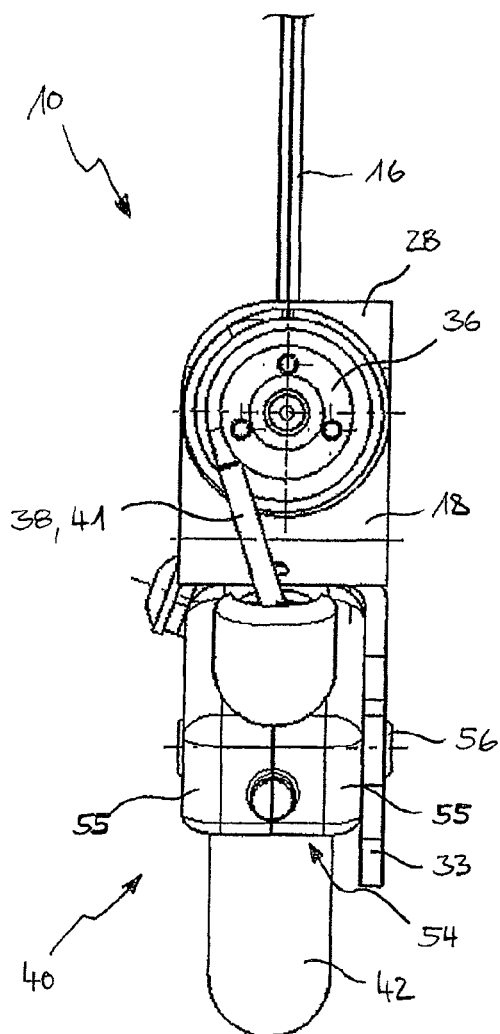


Fig. 3

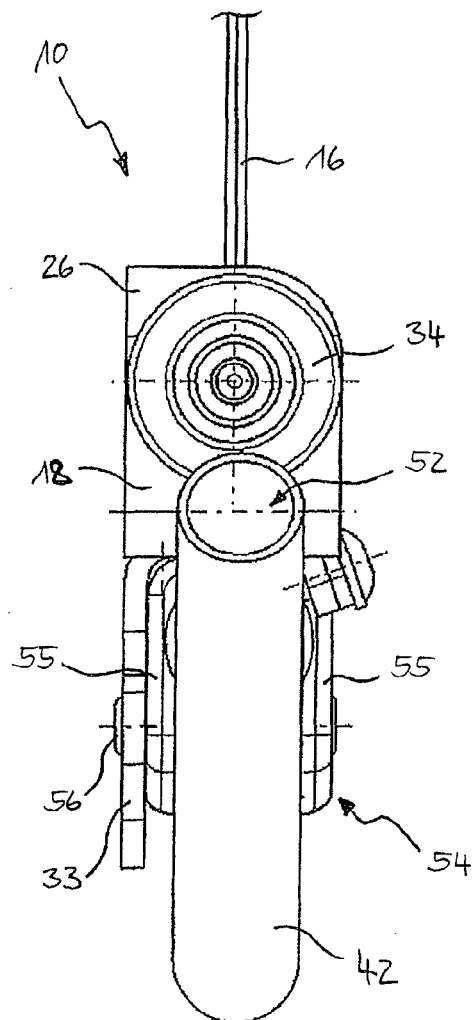


Fig. 4

Fig. 5

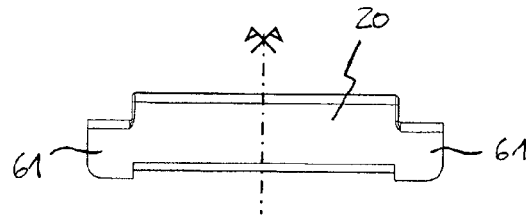


Fig. 6

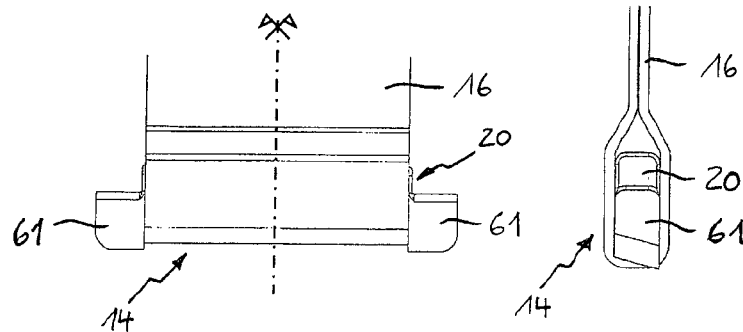


Fig. 7

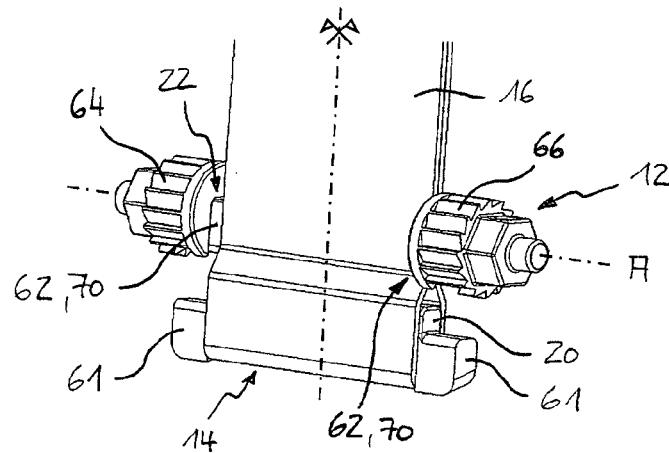
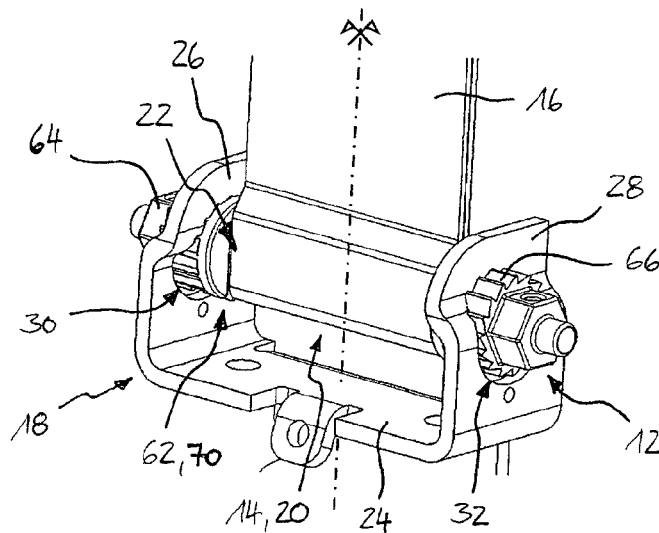


Fig. 8



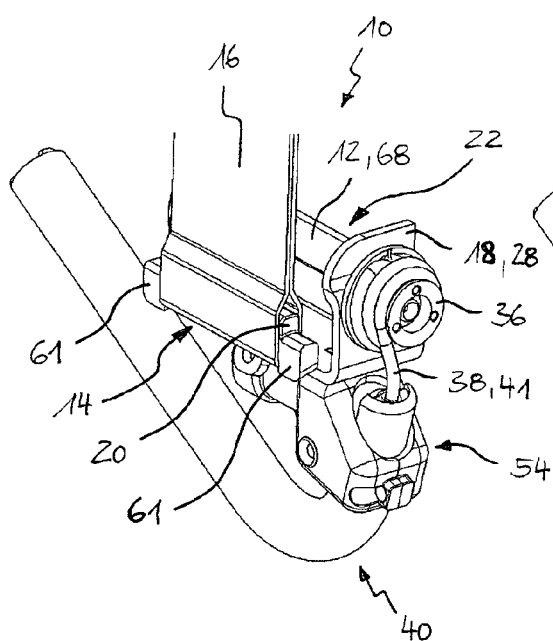


Fig. 9

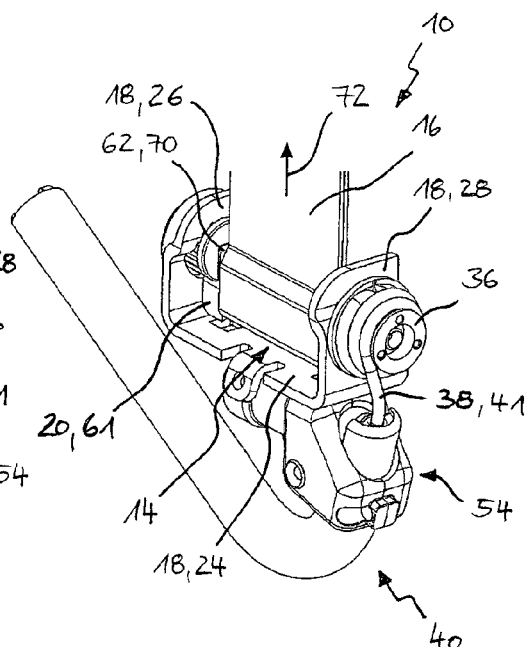


Fig. 10

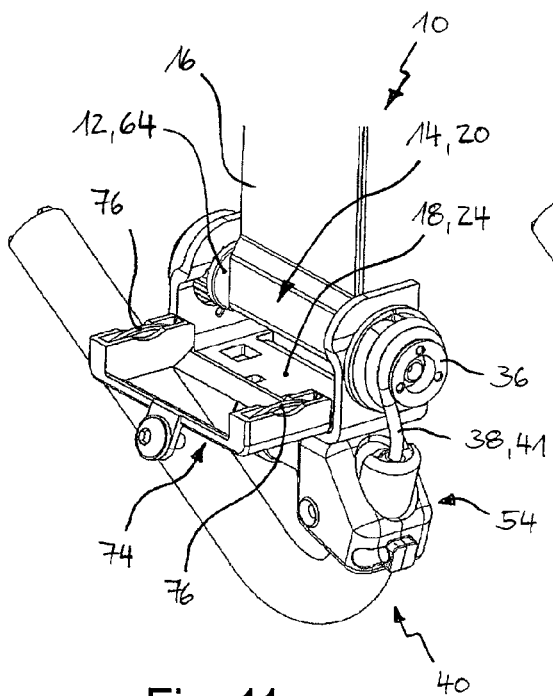


Fig. 11

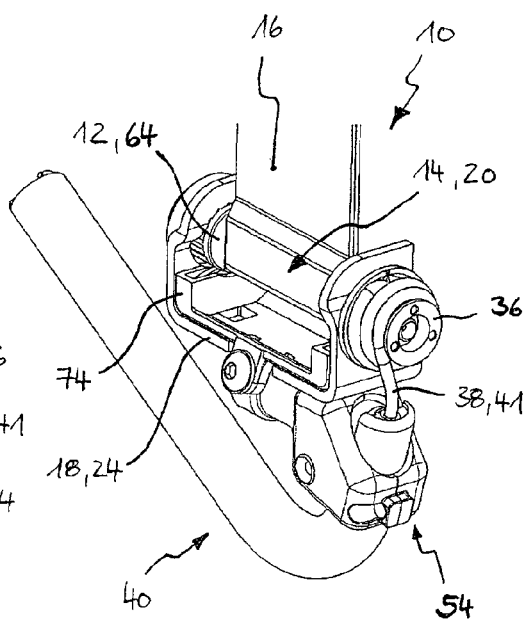


Fig. 12

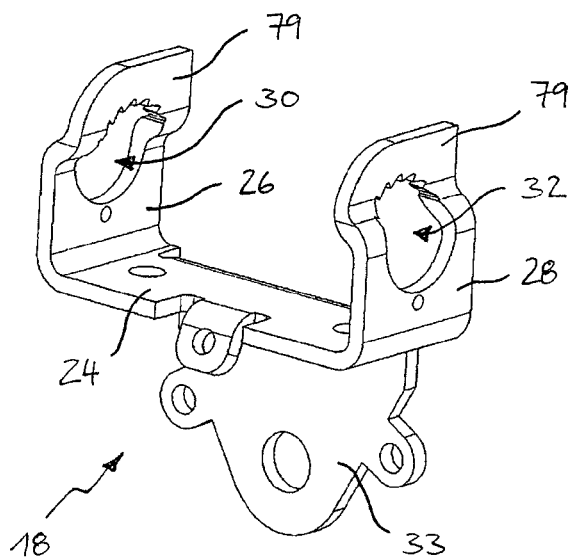
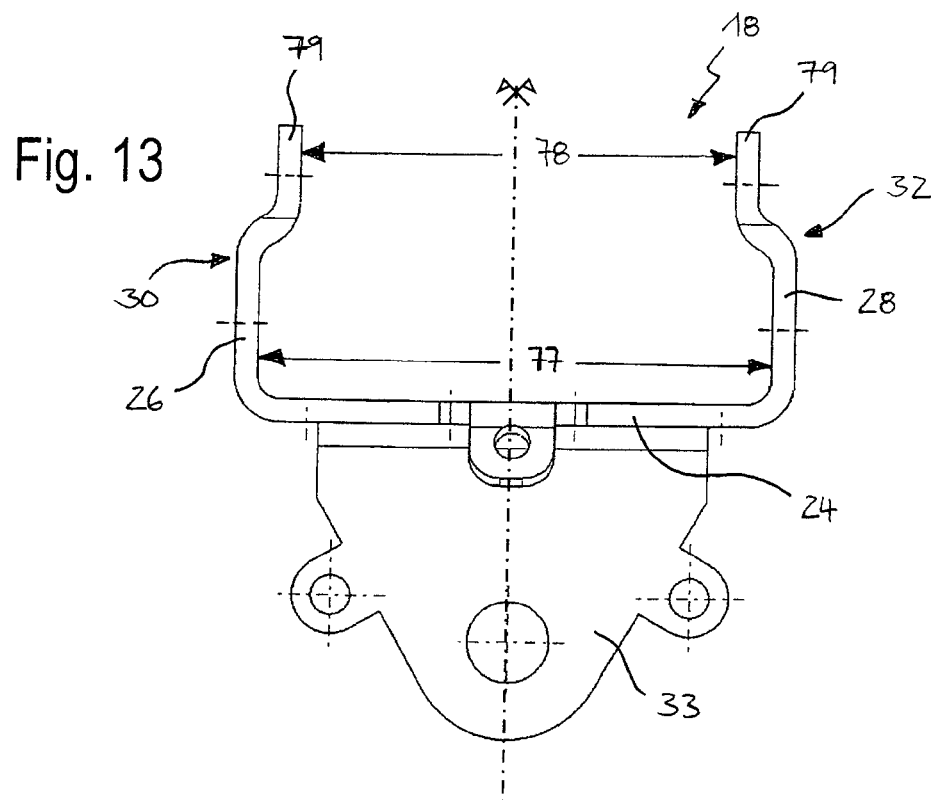


Fig. 14

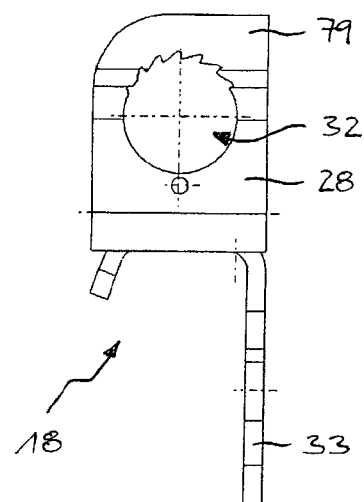


Fig. 15

Fig. 16

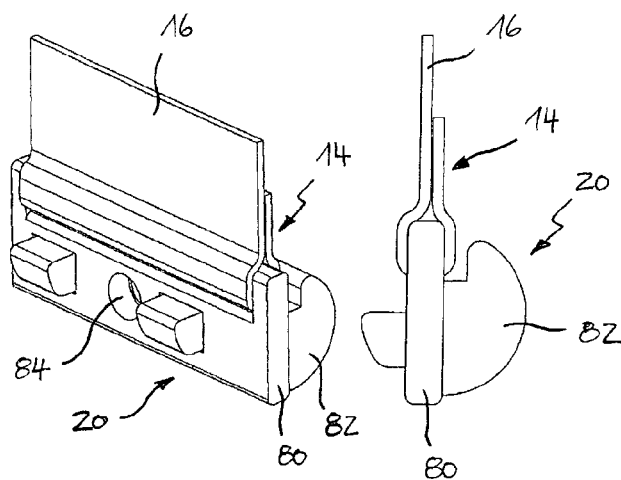


Fig. 17

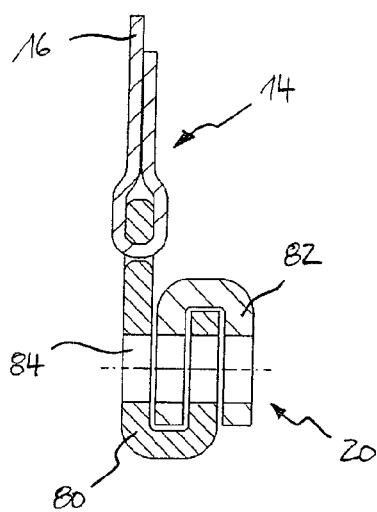
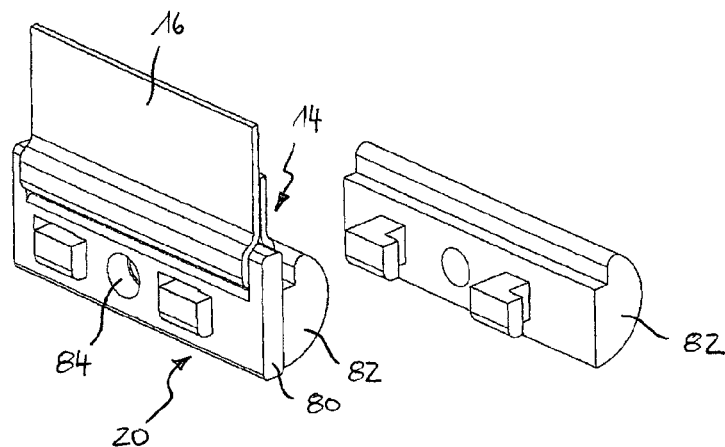


Fig. 18

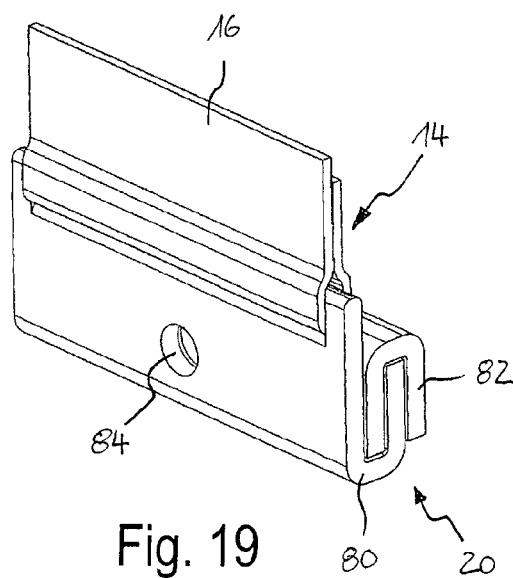
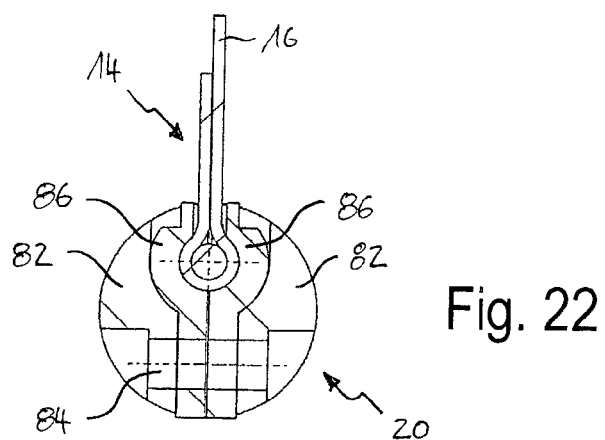
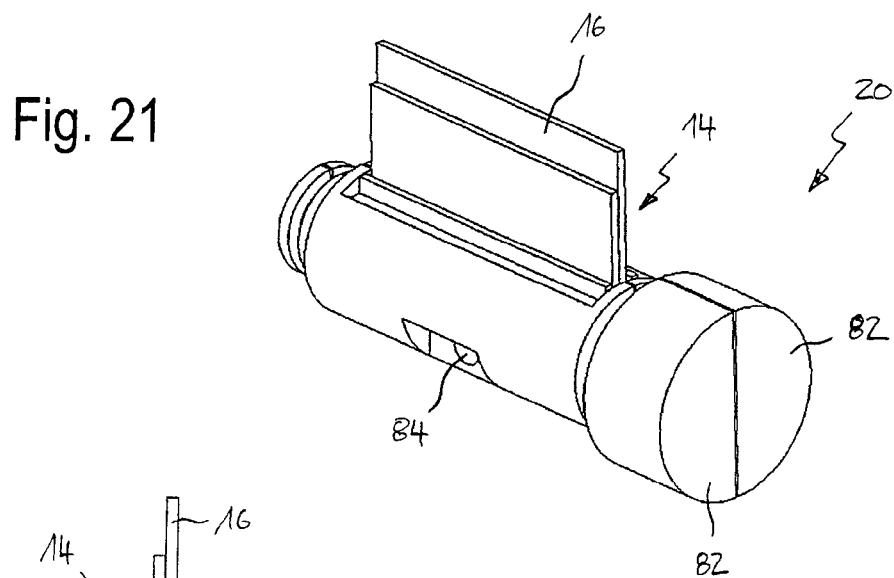
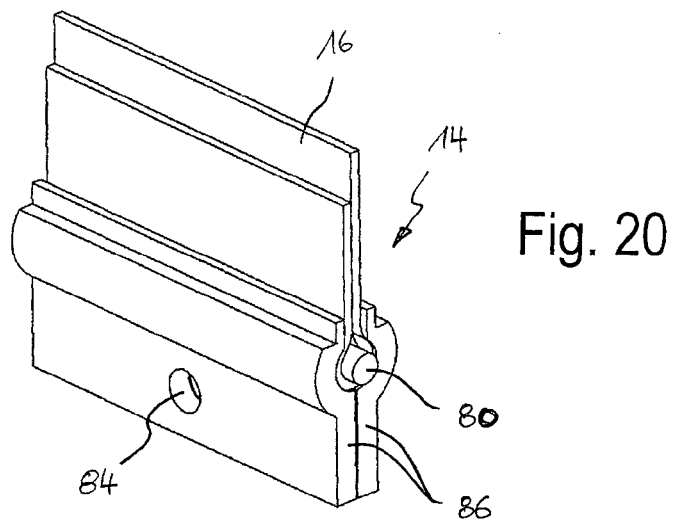
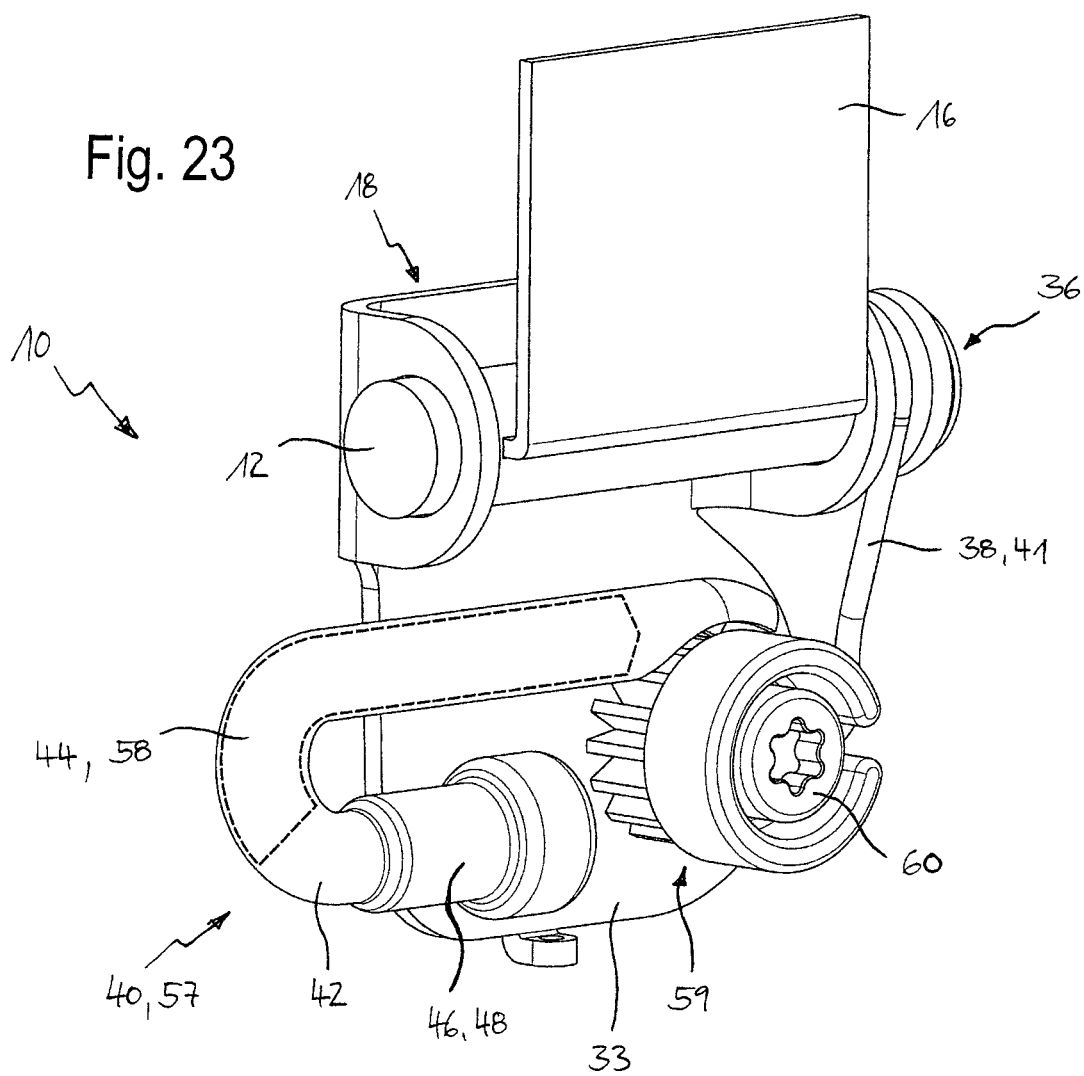


Fig. 19







1

# BELT TENSIONER FOR A SAFETY BELT SYSTEM

## RELATED APPLICATIONS

This application corresponds to PCT/EP2012/004412, filed Oct. 22, 2012, which claims the benefit of German Application No. 10 2011 117 052.2, filed Oct. 27, 2011, the subject matter, of which are incorporated herein by reference in their entirety.

## BACKGROUND OF THE INVENTION

The invention relates to a belt tensioner for seat belt systems in vehicles, especially an end fitting tensioner.

Belt tensioners for seat belt systems are generally known already from automotive engineering. In so-called end fitting tensioners in the case of activation of the belt tensioner the actually fixed end of a webbing usually connected to the seat frame or the vehicle body is tightened in order to provide for tensioning of the entire webbing. In the state of the art both linearly operating as well as rotatory end fitting tensioners are described. In the rotatory end fitting tensioners the webbing end is connected to a belt shaft which is driven upon activation of the belt tensioner so as to wind webbing onto the belt shaft.

For the assembly of the seat belt system, especially in respect of end fitting tensioners increasingly a process is desired in which the webbing end is secured to the belt tensioner only after the belt tensioner has been mounted on the vehicle body or on the seat frame.

In order to permit said subsequent securing of the webbing, DE 103 13 551 B3 suggests a seat belt retractor in which a hollow belt shaft pivoted in the belt shaft housing includes an end-side aperture and an axially aligned belt shaft slit. Moreover, in a housing leg of the belt shaft housing a feed-through slit is further provided so that the end of the webbing formed as end loop can be introduced into the hollow belt shaft together with a belt pin inserted in the end loop in the axial direction and can be fixed there.

Such subsequent arrangement of the webbing at the belt shaft requires considerable space in the axial direction, however, which is not always provided in the area of an already mounted end fitting tensioner. Consequently, in narrow space conditions the suggested securing of the webbing end to the belt shaft is not possible or only possible with great mounting efforts.

## SUMMARY OF THE INVENTION

It is the object of the invention to provide a belt tensioner in which the end of a webbing can be subsequently secured to a belt shaft of the rotatory belt tensioner with little mounting effort.

This object is achieved according to the invention by a belt tensioner for a seat belt system comprising a belt shaft housing, a belt shaft pivoted about an axis in the belt shaft housing as well as a belt shaft inserting element to which one end of the webbing is fastened, wherein the belt shaft includes a recess for receiving the belt shaft inserting element and wherein the belt shaft inserting element can be introduced substantially radially into the recess. Hence in this case no axial mounting space is required to fasten the webbing end to the belt shaft. The radial mounting space required instead is present anyway, on the other hand, as in the completely assembled state of the seat belt system the

2

webbing extends radially away from the belt shaft across exactly said space used for webbing fastening.

In an embodiment of the belt tensioner the belt shaft includes a fork bearing for fixing the belt shaft inserting element in a rotationally fixed manner, the belt shaft inserting element being adapted to be introduced substantially radially into the fork bearing. Said fork bearing permits a rotationally fixed connection between the belt shaft inserting element and the belt shaft at low costs. For this purpose, the belt shaft inserting element is configured as a thick plate or rod of substantially rectangular or trapezoid cross-section and is received in the fork bearing in an accurately fitting manner.

Preferably, opposed axial ends of the belt shaft inserting element extend axially beyond the webbing, the axial ends being configured as bearing portions for bearing the belt shaft inserting element in the belt shaft. Thus it is ensured in a simple manner that the bearing portions of the belt shaft inserting element do not obstruct winding of webbing during the tensioning operation.

Furthermore, the belt shaft inserting element can be symmetric, especially a symmetric steel plate. Said symmetry facilitates subsequent securing of the webbing to the belt shaft and prevents faulty mounting.

In the belt tensioner according to the invention the end of the webbing is preferably stitched to form a loop, the loop enclosing at least part of the belt shaft inserting element. The design of a loop constitutes a simple, inexpensive and reliable option of securing a webbing end.

In another embodiment of the belt tensioner, at its axial ends the belt shaft includes shaft butts connected by a belt shaft land. In this way, in the area of the belt shaft land the belt shaft inserting element including the webbing secured thereto can be easily accommodated, while the shaft butts permit simple support of the belt shaft rotatable about an axis in the belt shaft housing.

In this embodiment of the belt tensioner preferably in at least one shaft butt a fork bearing for the belt shaft inserting element is formed. For example, the fork bearing is a radial bearing slit in the shaft butt in which a bearing portion of the belt shaft inserting element positively engages so as to connect the belt shaft inserting element to the belt shaft in a rotationally fixed manner.

Preferably the belt shaft and, especially preferred, also the belt shaft housing have a symmetric design. Analogously to the symmetric design of the belt shaft inserting element, this symmetry, too, contributes to a reduction of faulty mounting and thus to simpler assembly. Moreover, due to the symmetric individual components both a belt tensioner for the driver side and (mirror-inverted) a belt tensioner for the passenger side of a vehicle can be assembled with identical component parts. Thus the variety of component parts and the related storage costs are reduced and the assembly of the seat belt system is further facilitated.

In another embodiment of the belt tensioner the belt shaft housing is U-shaped in an axial section and includes a housing land as well as two opposite housing legs, each housing leg having a housing aperture through which the belt shaft extends. Such belt shaft housing can be manufactured as bent stamped part of sheet metal, especially sheet steel, at low costs.

In this embodiment, preferably a distance between the housing legs is larger in the area of the housing land than in the area of the free leg ends. Sort of an "omega" shape of the belt shaft housing is resulting, whereby the belt forces occurring can be easily absorbed. Moreover, an advanta-

3

geous bearing for the belt shaft is provided so that the belt shaft can be a cast part, especially made of zinc die cast.

Preferably in this embodiment of the belt tensioner the distance between the housing legs varies in the area of the housing apertures, in an especially preferred manner exclusively in the area of the housing apertures.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Further features and advantages are evident from the following description of preferred embodiments with reference to the drawings, in which:

FIG. 1 shows an axial longitudinal section across a belt tensioner according to the invention;

FIG. 2 is a top view of the belt tensioner according to FIG. 1;

FIG. 3 is a side view of the belt tensioner according to FIG. 1;

FIG. 4 is another side view of the belt tensioner according to FIG. 1;

FIG. 5 is a top view of a belt shaft inserting element for the belt tensioner according to FIGS. 1 to 4;

FIG. 6 is a top view and a side view of the belt shaft inserting element fastened to a webbing according to FIG. 5;

FIG. 7, shows a perspective view of the belt shaft inserting element fastened to the webbing according to FIG. 6 prior to mounting on the belt shaft;

FIG. 8 shows a perspective view of the belt shaft supported in a belt shaft housing with mounted webbing;

FIG. 9 shows a perspective view of the belt tensioner according to FIGS. 1 to 4 prior to mounting the belt shaft inserting element;

FIG. 10 shows a perspective view of the belt tensioner according to FIGS. 1 to 4 during mounting the belt shaft inserting element;

FIG. 11 shows a perspective view of the belt tensioner according to FIGS. 1 to 4 after mounting the belt shaft inserting element and prior to mounting a belt shaft securing unit;

FIG. 12 shows a perspective view of the belt tensioner according to FIGS. 1 to 4 in the completely mounted state;

FIG. 13 is a detailed view of a belt shaft housing for the belt tensioner according to FIGS. 1 to 4;

FIG. 14 is a perspective view of the belt shaft housing according to FIG. 13;

FIG. 15 is a side view of the belt shaft housing according to FIG. 13;

FIG. 16 shows the belt shaft inserting element for the belt tensioner according to the invention in accordance with an alternative embodiment;

FIG. 17 shows the belt shaft inserting element for the belt tensioner according to the invention in accordance with another alternative embodiment;

FIG. 18 shows a section across the belt shaft inserting element for the belt tensioner of the invention in accordance with another alternative embodiment;

FIG. 19 shows a perspective view of the belt shaft inserting element according to FIG. 18;

FIG. 20 shows the belt shaft inserting element for the belt tensioner of the invention in accordance with another alternative embodiment during assembly;

FIG. 21 shows the belt shaft inserting element according to FIG. 20 after being assembled;

FIG. 22 shows the belt shaft inserting element according to FIG. 21 in section; and

4

FIG. 23 shows a schematic perspective view of a belt tensioner according to the invention comprising an alternative tensioner drive.

#### DESCRIPTION OF EMBODIMENTS

FIGS. 1 to 4 show a belt tensioner 10 for a seat belt system in a vehicle, concretely speaking a so called end fitting tensioner, comprising a belt shaft 12 at which one end 14 of a webbing 16 is fixed and a belt shaft housing 18 adapted to be fixedly mounted on the body in which the belt shaft 12 is supported, wherein the belt shaft 12 can be rotated relative to the belt shaft housing 18 after activation of the belt tensioner 10 so as to wind up webbing 16.

In the shown embodiment, the end 14 of the webbing 16 is stitched to form a loop enclosing a belt shaft inserting element 20, wherein the belt shaft inserting element 20 is received in a recess 22 of the belt shaft 12 and is supported relative to the belt shaft 12 in a rotationally fixed manner.

According to FIG. 2, the belt shaft housing 18 of the belt tensioner 10 is U-shaped and comprises a housing land 24 as well as two opposite housing legs 26, 28, each housing leg 26, 28 having a housing aperture 30, 32 through which the belt shaft 12 extends. Furthermore, a securing strap 33 bent from the housing land 24 is provided through which the belt shaft housing 18 can be tightly connected, especially screwed, to a vehicle seat or a vehicle body.

The belt shaft 12 is pivoted about an axis A in the belt shaft housing 18. At the axial ends of the belt shaft 12 an end cover 34 and, resp., a rope reel 36 are disposed, the end cover 34 and the rope reel 36 being tightly connected to, especially pressed with the belt shaft 12 and preventing axial movement of the belt shaft 12 relative to the belt shaft housing 18 or minimizing the same to little axial play.

In order to be able to tighten the webbing 16 upon activation of the belt tensioner 10 a force transmission element 38 is provided for coupling the belt shaft 12 to a tensioner drive 40. In the illustrated embodiment, the force transmission element 38 is a pull rope 41 being partly wound onto the rope reel 36 and fastened by one rope end to the rope reel 36.

The tensioner drive 40 of the belt tensioner 10 comprises a tensioner tube 42 for receiving and guiding a pressurizing element 44 as well as a separate generator housing 46 for receiving a gas generator 48. The generator housing 46 is a tube length in the shown embodiment so that both the tensioner tube 42 and the generator housing 46 are made of a metal tube, especially a steel tube. Moreover a coupling element 50 is provided for tightly connecting the generator housing 46 to the tensioner tube 42 (cf. FIG. 1).

According to FIG. 1, the pressurizing element 44 is a piston which is substantially sealed in the bent tensioner tube 42 and is accommodated to be movable along a tubular axis. The pull rope 41 fixed by one rope end to the rope reel 36 extends from the rope reel 36 into the tensioner tube 42 and is fastened there to the piston by an opposite rope end. Upon activation of the gas generator 48, gas pressure is applied to the piston and the piston moves in the direction of a free tube end 62 of the tensioner tube 42. While the belt shaft 12 rotates, pull rope 41 is unwound from the rope reel 36 and at the same time webbing 16 is wound onto the belt shaft 12 so that belt tensioning takes place.

In order to reinforce the connection between the tensioner tube 42 and the generator housing 46 and to provide a simple connection between the tensioner drive 40 and the belt shaft housing 18 a stabilizing unit 54 is further provided. Said stabilizing unit 54 in the present case includes two stabiliz-

5

ing elements **55**, especially made of zinc die cast, and a fastener **56** configured e.g. as tubular rivet (cf. FIGS. 3 and 4).

As a matter of course, the belt tensioner **10** according to FIGS. 1 to 4 can also be driven by a hydraulic motor or can be equipped with a different alternative tensioner drive **40**, especially a so called "power snake" drive. By way of example, in FIG. 23 a combined drive **57** including a "power snake" **58** as pressurizing element **44** and a pull rope **41** is shown. The power snake **58** is a flexible, elastically and/or plastically deformable plastic member which is accommodated to be largely sealed and guided to be longitudinally movable in the tensioner tube **42**. Upon activation of the belt tensioner **10**, gas pressure is applied to the power snake **58** which is displaced toward the free tube end **52**, wherein the power snake **58** is deformed by a drive pinion **59** so that it engages in the drive pinion **59** and drives the same in the tensioning direction. Accordingly, the pull rope **41** is wound onto a rope drum **60** of the drive pinion **59**, on the one hand, and is unwound from the rope reel **36** of the belt tensioner, on the other hand, while the belt shaft **12** rotates so that belt tensioning takes place.

In the shown embodiments, the belt tensioner **10** has a particularly advantageous design which shall be illustrated hereinafter in detail by way of FIGS. 5 to 15.

FIG. 5 shows the belt shaft inserting element **20** which in this case is exemplified as a cut and possibly formed metal plate. For the rest, the belt shaft inserting element **20** is symmetric, especially a symmetric steel plate.

According to FIG. 6, the end **14** of the webbing **16** is stitched to form a loop, the loop enclosing the belt shaft inserting element **20**. Thus the end **14** of the webbing **16** is reliably fastened on the belt shaft inserting element **20**.

Opposite axial ends of the belt shaft inserting element **20** extend axially beyond the webbing **16**, the axial ends being in the form of bearing portions **61** for bearing the belt shaft inserting element **20** in the belt shaft **12**.

FIG. 7 illustrates a perspective view of the belt shaft **12** comprising the recess **22** for receiving the belt shaft inserting element **20**, the belt shaft inserting element **20** being adapted to be introduced into the recess **22** substantially radially relative to the axis A.

In the present embodiment the belt shaft **12** includes a fork bearing **62** for rotationally fixed fixation of the belt shaft inserting element **20**, wherein the belt shaft inserting element **20** can be introduced substantially radially into the fork bearing **62**.

At its axial ends the belt shaft **12** includes shaft butts **64**, **66** connected by a belt shaft land **68** (cf. FIG. 9). Due to this design, in the area of the belt shaft land **68** the recess **22** for receiving the belt shaft inserting element **20** is easily formed and in the area of the shaft butts **64**, **66** a bearing of the belt shaft **12** in the belt shaft housing **18** rotatable about the axis A is formed (FIG. 8).

From FIG. 7 in combination with FIG. 1 it is further evident that in each of the two shaft butts **64**, **66** a fork bearing **62** for the belt shaft inserting element **20** is formed. Said fork bearings **62** in the present case are radial bearing slits **70** in which the bearing portions **61** of the belt shaft inserting element **20** engage in an accurately fitting and positive manner so that in the mounted final state according to FIG. 8 the belt shaft inserting element **20** is connected to the belt shaft **12** in a rotationally fixed manner.

FIGS. 9 to 12 illustrate the process of subsequent mounting of the webbing **16** on the belt tensioner **10** which was fixedly installed at a seat frame or a body of a vehicle already before.

6

According to FIG. 9, the belt shaft inserting element **20** with webbing **16** fastened thereto is supplied to the already installed part of the belt tensioner **10**, until the bearing portions **61** of the belt shaft inserting element **20** are provided radially outside the fork bearings **62** formed in the belt shaft **12** (cf. FIG. 10).

As indicated in FIG. 10 by an arrow **72**, the belt shaft inserting element **20** subsequently can be introduced into the recess **22** and the fork bearings **62** by a radial movement relative to the belt shaft **12** so that the belt shaft inserting element **20** is connected to the belt shaft **12** in a rotationally fixed manner (cf. FIG. 11).

In order to prevent the belt shaft inserting element **20** and the webbing **16** fastened thereto from inadvertently detaching from the belt shaft **12**, according to FIG. 11 a belt shaft securing unit **74** is inserted between the belt shaft **12** and the housing land **24** of the belt shaft housing **18** and is fixed at the belt shaft housing **18** (FIG. 12). Said belt shaft securing unit **74** is designed such that it can be inserted only when the belt shaft inserting element **20** is correctly mounted on the belt shaft **12** so that faulty mounting of the belt shaft inserting element **20** on the belt shaft **12** is excluded.

Moreover, the belt shaft securing unit **74** includes spring elements **76** which in the completely mounted state of the belt tensioner **10** according to FIG. 12 drive the belt shaft **12** into its locked position.

FIGS. 13 to 15 show different detailed views of the belt shaft housing **18**. Therefrom it is visible that the belt shaft housing **18** is U-shaped in axial section and includes the housing land **24** as well as two opposed housing legs **26**, **28**, wherein each housing leg **26**, **28** has a housing aperture **30**, **32** through which the belt shaft **12** can extend (cf. FIGS. 1 and 2).

A distance **77** between the housing legs **26**, **28** in the area of the housing land **24** is larger than a distance **78** in the area of the free leg ends **79** so that the housing shape in this axial section reminds of the Greek capital letter "omega".

The distance between the housing legs **26**, **28** according to FIGS. 13 and 14 varies exclusively in the area of the housing apertures **30**, **32**.

This housing shape contributes to an especially advantageous force flow inside the belt tensioner **10**, as it is possible due to this housing shape to hook the belt shaft inserting element **20** stitched into the webbing **16** in the belt shaft **12** for introducing load and to dimension the same so that the breaking load is introduced into the belt shaft housing **18** via the belt shaft inserting element **20**. Thus it is possible to manufacture the belt shaft **12** as cast part, especially made of zinc die cast.

FIG. 16 shows the belt shaft inserting element **20** with webbing **16** fastened thereto according to an alternative embodiment. The belt shaft inserting element **20** is formed in two parts in this case comprising a base **80** on which the end **14** of the webbing **16** is fastened as well a winding form **82** connected to the base **80** in a rotationally fixed manner. The winding form **82** serves for providing a more symmetric, ideally circular core for winding the webbing **16**.

The base **80** and the winding form **82** possibly can be screwed to each other, which is indicated by a threaded bore **84** in FIG. 16. In this case it is imaginable to screw also the belt shaft **12**, concretely speaking the belt shaft land **68** of the belt shaft **12**, to the belt shaft inserting element **20**, concretely speaking to the base **80** and the winding form **82**. Via such screw connection, possibly with torque interrogation, likewise a correct mounting of the belt shaft inserting

7

element **20** on the belt shaft **12** can be ensured so that regarding this function the belt shaft securing unit **74** can be dispensed with.

FIG. **17** shows another alternative embodiment of a two-part belt shaft inserting element **20** which differs from the embodiment according to FIG. **16** merely by the connection between the base **80** and the winding form **82**.

FIGS. **18** and **19** show a further alternative embodiment of a two-part belt shaft inserting element **20** which, compared to the two previous embodiments, merely differs by the shaping of the base **80** and the winding form **82** again.

It is the objective of these belt shaft inserting elements **20** composed of several parts to provide, together with the belt shaft land **68** of the belt shaft **12** (cf. FIG. **9**), a core which is possibly symmetric, ideally circular relative to the axis A for winding up the webbing **16**.

FIGS. **18** to **20** illustrate another alternative embodiment of a belt shaft inserting element **20** composed of several parts which is already very close to an ideal circular core for winding up the webbing **16**.

The base **80** of the belt shaft inserting element **20** according to FIG. **18** in the form of an inserting pin is first inserted into the loop formed at the end **14** of the webbing **16** and is radially fixed by two intermediate elements **86**. After that, the two-part winding form **82** is arranged and the multi-part belt shaft inserting element **20** is fixed by a screw screwed into the threaded bores **84**.

The invention claimed is:

1. A belt tensioner for a seat belt system, comprising:
  - a belt shaft housing (**18**),
  - a belt shaft (**12**) pivoted about an axis (A) in the belt shaft housing (**18**), wherein an axis of the belt shaft moves into two different positions within the belt shaft housing, and
  - a belt shaft inserting element (**20**) on which one end (**14**) of a webbing (**16**) is fastened, the belt shaft inserting element connecting the webbing to the belt shaft, wherein the belt shaft (**12**) includes a recess (**22**) for receiving the belt shaft inserting element (**20**) and wherein the belt shaft inserting element (**20**) can be introduced substantially radially into the recess (**22**), and

8

wherein that opposite axial ends of the belt shaft inserting element (**20**) extend axially beyond the webbing (**16**), wherein the axial ends are configured as bearing portions (**61**) for bearing the belt shaft inserting element (**20**) in the belt shaft (**12**).

2. The belt tensioner according to claim 1, wherein the belt shaft (**12**) includes a fork bearing (**62**) for fixing the belt shaft inserting element (**20**) for rotation with the belt shaft (**12**), the belt shaft inserting element (**20**) being adapted to be introduced substantially radially into the fork bearing (**62**).

3. The belt tensioner according to claim 1, wherein the belt shaft inserting element (**20**) is symmetric.

4. The belt tensioner according to claim 1, wherein the end (**14**) of the webbing (**16**) is stitched to form a loop, the loop enclosing at least part of the belt shaft inserting element (**20**).

5. The belt tensioner according to claim 1, wherein axial ends of the belt shaft (**12**) include shaft butts (**64**, **66**) connected by a belt shaft land (**68**).

6. The belt tensioner according to claim 5, wherein in at least one shaft butt (**64**, **66**) a fork bearing (**62**) for the belt shaft inserting element (**20**) is formed.

7. The belt tensioner according to claim 1, wherein the belt shaft (**12**) has a symmetric design.

8. The belt tensioner according to claim 1, wherein the belt shaft housing (**18**) has a symmetric design.

9. The belt tensioner according to claim 8, wherein a distance between the housing legs (**26**, **28**) is larger in the area of the housing land (**24**) than in the area of the free leg ends (**79**).

10. The belt tensioner according to claim 8, wherein the distance between the housing legs (**26**, **28**) varies in the area of the housing apertures (**30**, **32**).

11. The belt tensioner according to claim 1, wherein in axial section the belt shaft housing (**18**) is substantially U-shaped and includes a housing land (**24**) as well as two opposite housing legs (**26**, **28**), each housing leg (**26**, **28**) having a housing aperture (**30**, **32**) through which the belt shaft (**12**) extends.

\* \* \* \* \*

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : 9,475,454 B2  
APPLICATION NO. : 14/352064  
DATED : October 25, 2016  
INVENTOR(S) : Hans-Peter Betz et al.

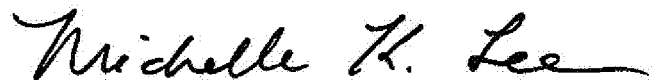
Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

In the Specification

Column 7, Line 33 reads “the bet shaft” should read --the belt shaft--

Signed and Sealed this  
Twenty-fourth Day of January, 2017

A handwritten signature in black ink, reading "Michelle K. Lee". The signature is written in a cursive style with a large, stylized "M" and "L".

Michelle K. Lee  
*Director of the United States Patent and Trademark Office*